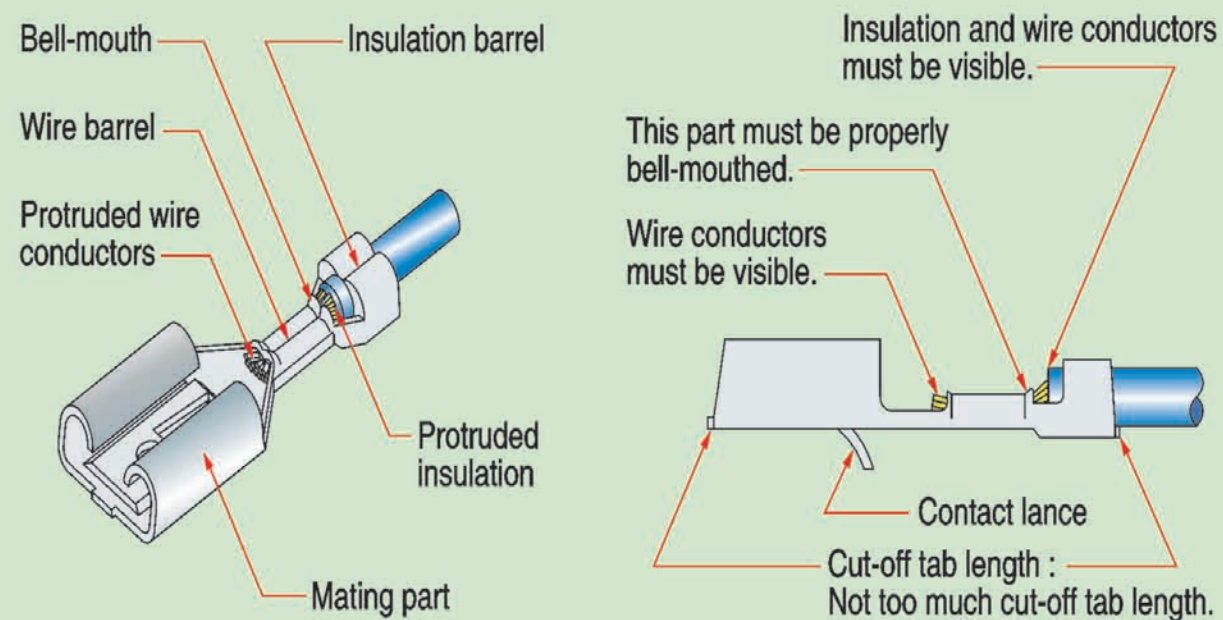


Be sure to check the following points, before beginning work each day.

Correct crimping



Cross section at crimped part

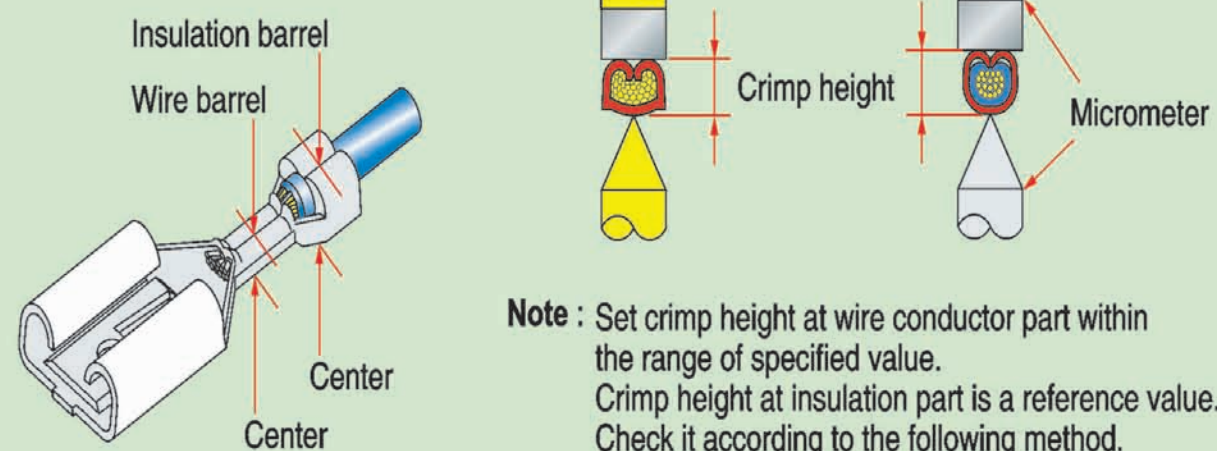
Wire barrel
Seam must be closed.



Insulation barrel
Wire must be securely held.

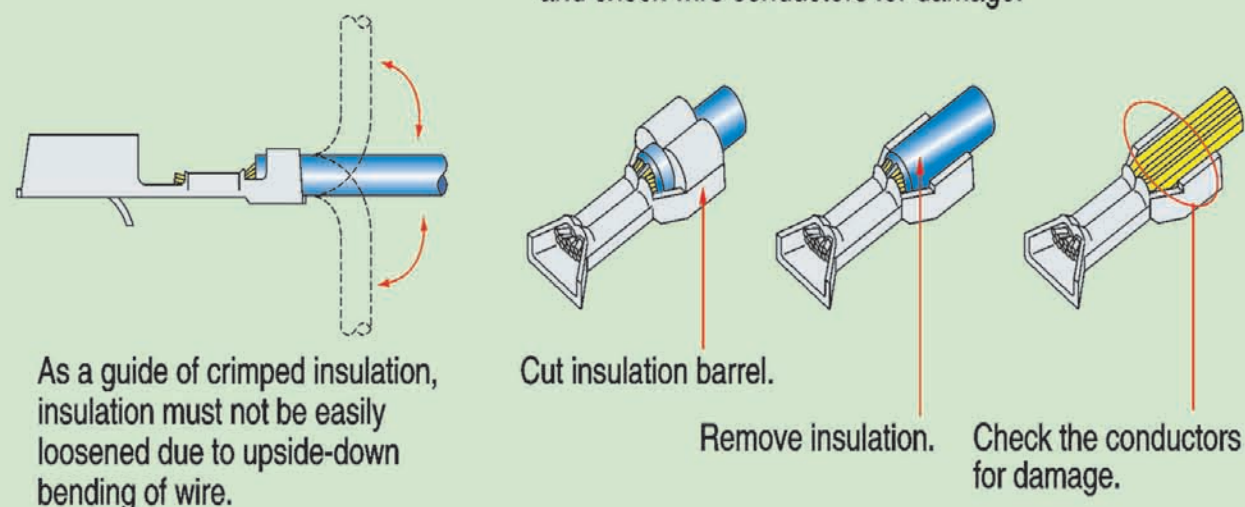


Crimp height measurement



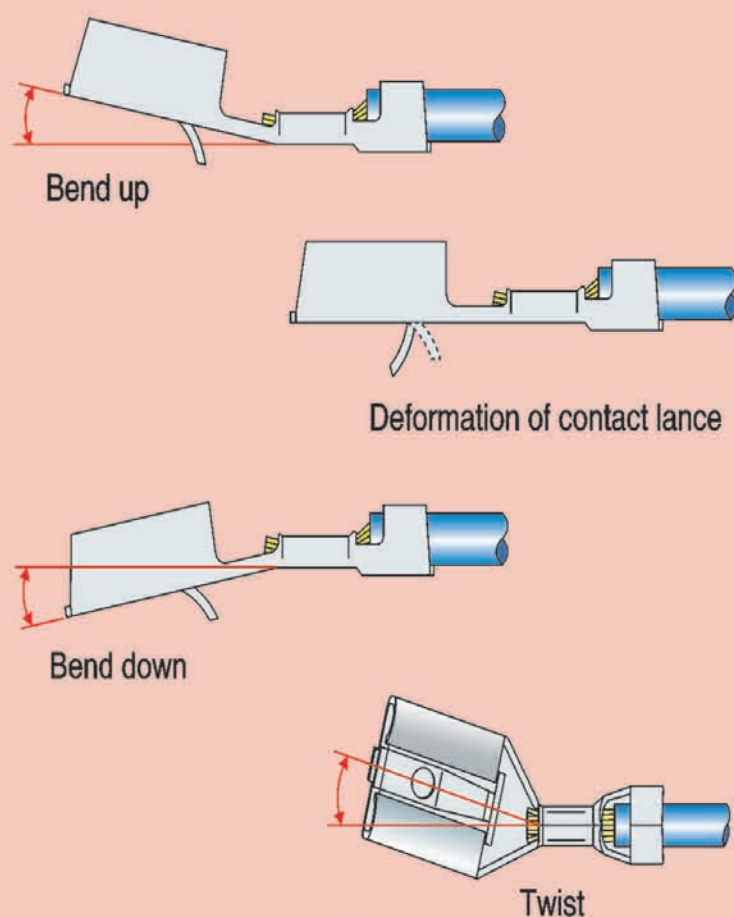
Check of insulation part

Cut off only wire insulation barrel, remove wire insulation and check wire conductors for damage.

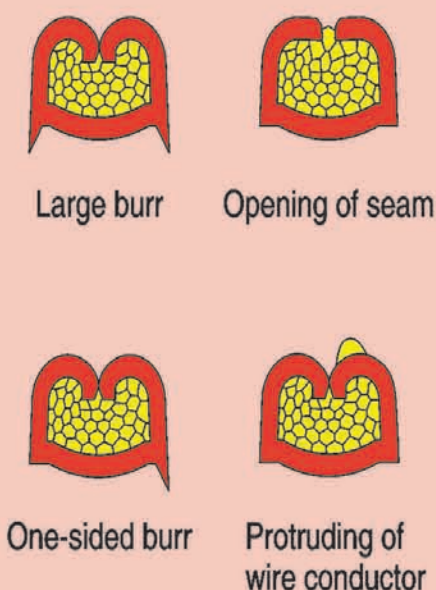


Incorrect crimping

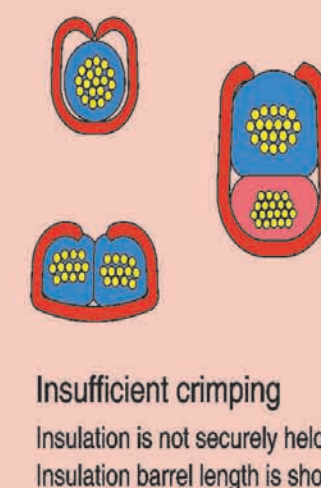
Appearance defect



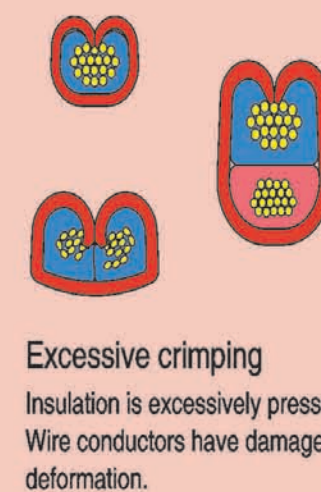
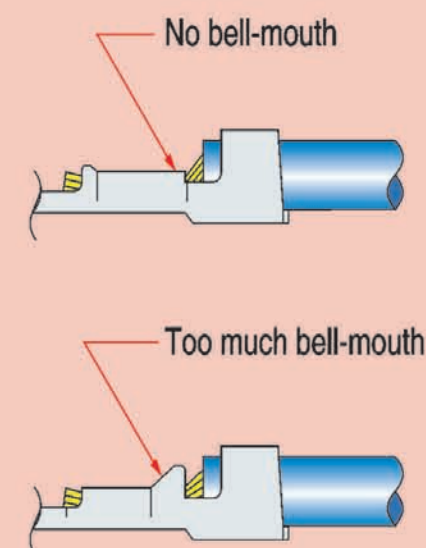
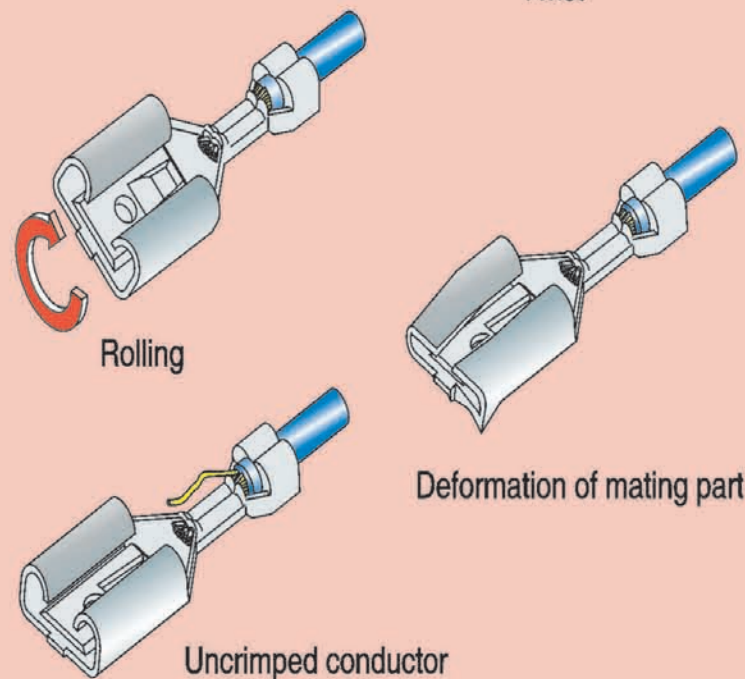
Cross section at crimped part of wire barrel



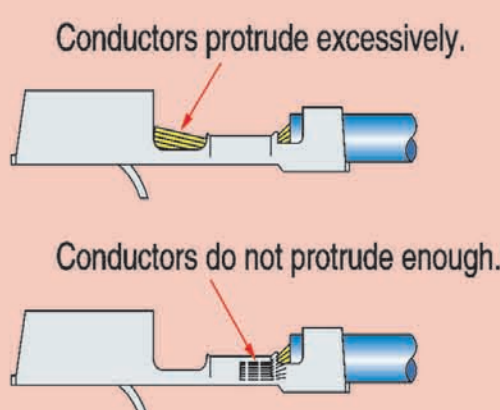
Cross section at crimped part of insulation barrel



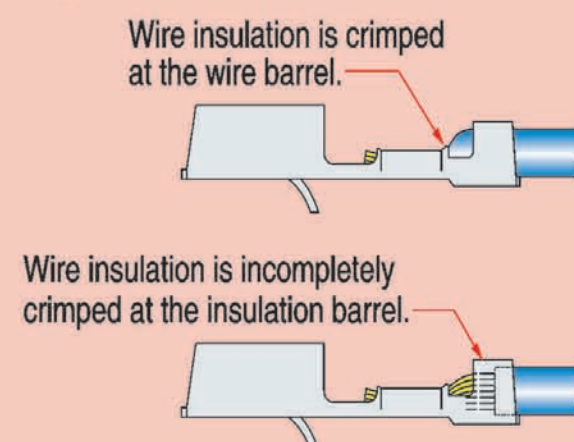
Bell-mouth



Wire conductors protruding length



Wire insulation protruding length



Cut-off tab length

