

NOTE: Chamfer all corners $0.030-45^{\square}$

## HARDWARE: 1. Spring $L=1.500$, diam. 0.370 , wire diam. 0.055

2. Set Serew \#8-32 3/16"

## Tap Follower

| Body | By TUBALCAIN | Sheet \#1 of 3 |
| :---: | :---: | :---: |
|  | Steel | mrpete222/youtube | -toly 1-8-2017

## View AA



NOTE: Harden and Temper (per your alloy heat requirements)

| Tap Follower |  |  |
| :---: | :---: | :---: |
| Pointer, opt. 1 | By TUBALCAIN <br> Tool Steel | Sheete222/youtube \#2 of 3 3 |
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NOTES: 1. Internal Taper $90^{\circ}$
2. Harden and Temper (per your alloy heat requirements)

| Tap Follower |  |  |
| :---: | :---: | :---: |
| Pointer, opt. 2 <br> Tool Steel | By TUBALCAIN <br> mrpete222/youtube | Sheet \#3 of 3 |
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